



COINDICIONES TÉCNICAS DE SUMINISTRO

Material	Steel	Austenitic stainless steel
	Hardness 125 HV30 to 245 HV30	A1 in accordance with ISO 3506-1, hardness 210 HV30 to 280 HV30
Grooves	Groove form at the discretion of the supplier.	
Surface finish	Plain, i.e. pins to be supplied in natural finish treated with a protective lubricant, unless otherwise specified by agreement between customer and supplier.	
	Preferred coatings are black oxide, phosphate coating or zinc plating with chromate conversion coating (ISO 9717 and 4042). Other coating as agreed between customer and supplier. All tolerance shall apply prior to the application of a plating or coating.	Plain, i.e. pins to be supplied in natural finish
Workmanship	Pins shall be free of irregularities or detrimental defects.	
Shear strength test	The test shall be in accordance with ISO 8749.	
Acceptability	The acceptance procedure is specified in ISO 3269.	