



COINDICIONES TÉCNICAS DE SUMINISTRO

Material	Steel	Stal nierdzewna Austenitic stainless steel
	<i>Hardness 125 HV30 to 245 HV30</i>	<i>A1 in accordance with ISO 3506-1, hardness 210 HV30 to 280 HV30</i>
Grooves	<i>Groove form at the discretion of the supplier.</i>	
Surface finish	<i>Plain, i.e. pins to be supplied in natural finish treated with a protective lubricant, unless otherwise specified by agreement between customer and supplier.</i>	
	<p><i>Preferred coatings are black oxide, phosphate coating or zinc plating with chromate conversion coating (ISO 9717 and 4042). Other coating as agreed between customer and supplier. All tolerance shall apply prior to the application of a plating or coating.</i></p>	<i>Plain, i.e. pins to be supplied in natural finish</i>
Workmanship	<i>Pins shall be free of irregularities or detrimental defects.</i>	
Shear strength test	<i>The test shall be in accordance with ISO 8749.</i>	
Acceptability	<i>The acceptance procedure is specified in ISO 3269.</i>	