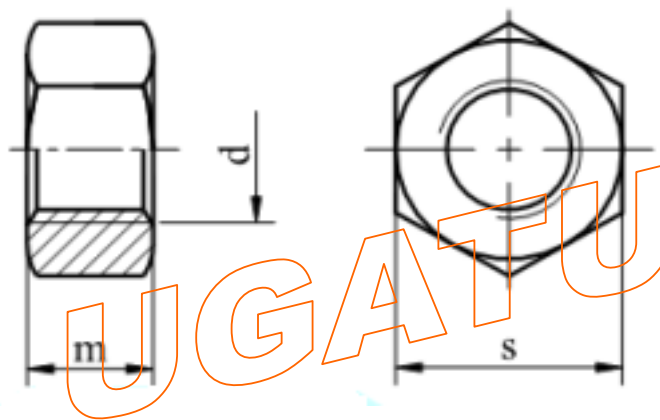


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FICHA TÉCNICA

TUERCA ISO 8673



DIMENSIONES

$d \times P$		M8x1	M10x1	M12x1,5	(M14x1,5)	M16x1,5	(M18x1,5)	M20x1,5	(M22x1,5)
		-	(M10x1,25)	(M12x1,25)	-	-	-	(M20x2)	-
m	max.	6,80	8,40	10,80	12,8	14,8	15,8	18,0	19,4
	min.	6,44	8,04	10,37	12,1	14,1	15,1	16,9	18,1
$S_{nom.}$		13	16	18	21	24	27	30	34

$d \times P$		M24x2	(M27x2)	M30x2	(M33x2)	M36x3	(M39x3)	M42x3	(M45x3)
		-	-	-	-	-	-	-	-
m	max.	21,5	23,8	25,6	28,7	31,0	33,4	34,0	36,0
	min.	20,2	22,5	24,3	27,4	29,4	31,8	32,4	34,4
$S_{nom.}$		36	41	46	50	55	60	65	70

$d \times P$		M48x3	(M52x4)	M56x4	(M60x4)	M64x4
		-	-	-	-	-
m	max.	38,0	42,0	45,0	48,0	51,0
	min.	36,4	40,4	43,4	46,4	49,1
$S_{nom.}$		75	80	85	90	95

CONDICIONES TÉCNICAS DE SUMINISTRO



<i>Material</i>		<i>Steel</i>	<i>Stainless steel</i>	<i>Non-ferrous metals</i>
<i>General requirements</i>	Norma Standard	ISO 8992		
<i>Thread</i>	Tolerance	6H		
	Norma Standard	ISO 724, ISO 965-1		
<i>Mechanical properties</i>	Klasa własności mechanicznych Property class	d ≤ 39mm: 6, 8 d ≤ 16mm: 10 d > 39mm as agreed	d ≤ 24mm: A2-70, A4-70 24mm < d ≤ 39mm: A2-50, A4-50, d > M39 as agreed	Materials specified in ISO 8839
	Norma Standard	d ≤ 39mm: ISO 898-6 d > 39mm: jak uzgodniono as agreed	d ≤ 39mm: ISO 3506-2 d > 39mm: jak uzgodniono as agreed	
<i>Tolerances</i>	Klasa dokładności Product grade	d ≤ M16: A d > M16: B		
	Norma Standard	ISO 4759-1		
<i>Finish and/or coating</i>		As processed Requirements for electroplating are covered in ISO 4042 Requirements for non-electrolytically applied zinc coatings are covered in ISO 10583 Limits for surface discontinuities are covered in ISO 6157-2	Plain	Plain Requirements for electroplating are covered in ISO 4042
<i>Acceptability</i>		For acceptance procedure, see ISO 3269		