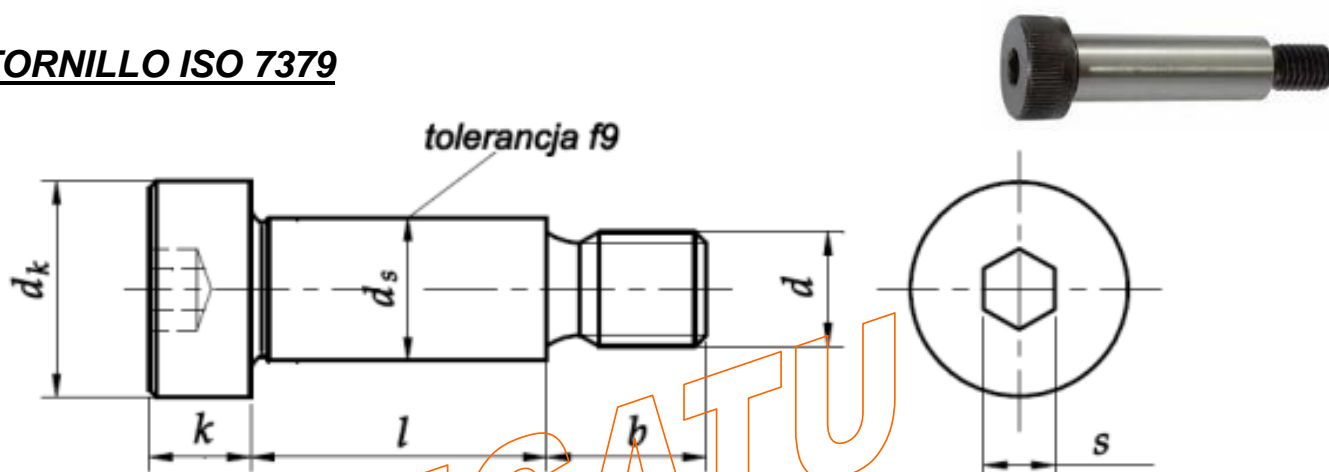


FICHA TÉCNICA

TORNILLO ISO 7379



DIMENSIONES

d_s tol. f 9	6	8	10	12	16	20	24	
d	M5	M6	M8	M10	M12	M16	M20	
d_k	max	10	13	16	18	24	30	36
	max.*	10,22	13,27	16,27	18,27	24,33	30,33	36,39
	min..	9,79	12,73	15,73	17,73	23,67	29,67	35,61
b	max.	9,75	11,25	13,25	16,4	18,4	22,4	27,4
	min..	9,25	10,75	12,75	15,60	17,60	21,60	26,60
k	4,5	5,5	7	9	11	14	16	
S_{nom}	3	4	5	6	8	10	12	



COINDICIONES TÉCNICAS DE SUMINISTRO

Material		Steel
Thread	Tolerance	5g – 6g for 12.9 property class
	Norma Standard	ISO 261, ISO 965
Mechanical properties	Property class	12.9
	Norma Standard	ISO 898 -1
Tolerances	Product grade	A
	Norma Standard	ISO 4759-1
Finish	Shoulder	To surface roughness of Ra = 0,8µm in accordance with ISO 1302 Tolerances only apply before electroplating
	Other features	Black oxide (thermal or chemical) Requirements for electroplating are covered In ISO 4042 If different electroplating requirements are needed for other finishes, they should by negotiated between customer and supplier
Acceptability		Acceptance procedure is covered in ISO 3269