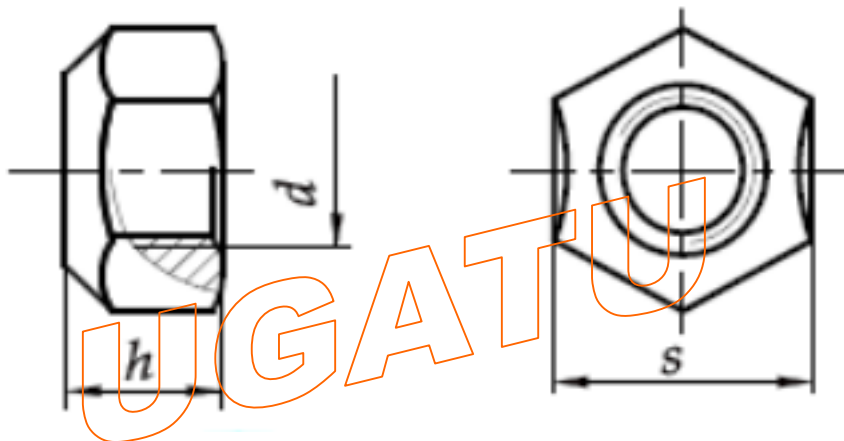


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FICHA TÉCNICA

TUERCA ISO 7042



CONDICIONES TÉCNICAS DE SUMINISTRO

Material		Steel
General requirements	Norma Standard	DIN 267-1, DIN 267-15
Gwint Thread	Tolerance	6H
	Norma Standard	DIN 13-12, DIN 13-15
Mechanical properties	Property class	5, 8, 10 12 ($\leq M 16$)
	Norma Standard	ISO 898-2, ISO 267-4
Tolerances	Product grade	$\leq M16$: A > M16 : B
	Norma Standard	ISO 4759-1
Surface treatment		As processed Limits for surface roughness are covered in DIN 267-2 Limits for surface discontinuities are covered in DIN 267-20 Requirements for electroplating are covered in DIN 267-9
Acceptability		Acceptance procedure is covered in DIN 267-5

DIMENSIONES



<i>d</i>		M3	M4	M5	M6	M7	M8	M10
		-	-	-	-	-	M8x1	M10x1
		-	-	-	-	-	-	M10x1,25
<i>P</i>		0,5	0,7	0,8	1	1	1,25	1,5
<i>h</i>	<i>max=nom</i>	3,7	4,2	5,1	6	7	8	10
	<i>min</i>	3,4	3,9	4,8	5,7	6,5	7,5	9
<i>S_{nom}</i>		5,5	7	8	10	11	13	17

<i>d</i>		M12	M14	M16	M18	M20	M22	M24
		M12x1,25	M14x1,5	M16x1,5	M18x1,5	M20x1,5	M22x1,5	M24x2
		M12x1,5	-	-	M18x2	M20x2	M22x2	-
<i>P</i>		1,75	2	2	2,5	2,5	2,5	3
<i>h</i>	<i>max=nom</i>	12	14	16	18	20	22	24
	<i>min</i>	11	12	14	16	18	20	22
<i>S_{nom}</i>		19	22	24	27	30	32	36

<i>d</i>		M27	M30	M33	M36	M39
		M27x2	M30x2	M33x2	M36x3	M39x3
<i>P</i>		3	3,5	3,5	4	4
<i>h</i>	<i>max=nom</i>	27	30	33	36	39
	<i>min</i>	25	28	31	34	37
<i>S_{nom}</i>		41	46	50	55	60