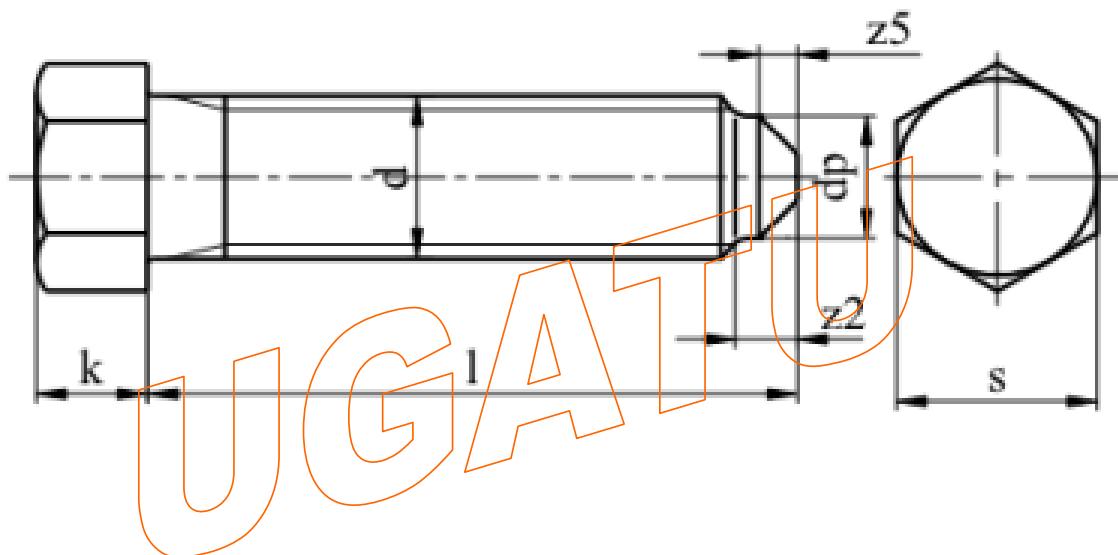


FICHA TÉCNICA

TORNILLO DIN 564-B



DIMENSIONES

<i>d</i>	M6	M8	M10	M12	M16	M20	M24	M30	M36		
		-	-	-	-	-	M20x2	M24x2	M30x2	M36x3	
<i>P</i>	1	1,25	1,5	1,75	2	2,5	3	3,5	4		
<i>d_p</i>	<i>nom.</i>	4	5,5	7	8,5	12	15	18	23	28	
	<i>max.</i>	3,86	5,36	6,85	8,35	11,85	14,85	17,85	22,84	27,84	
	<i>min.</i>	3,68	5,18	6,63	8,13	11,58	14,58	17,58	22,51	27,51	
<i>z₂</i>	<i>nom=min.</i>	3	4	5	6	8	10	12	15	18	
	<i>max.</i>	3,25	4,3	5,3	6,3	8,36	10,36	12,43	15,43	18,43	
<i>z₅</i> ~	1,7	2,5	3	3,5	4,5	5	6	8	10		
<i>k_{nom}</i>	5	6	7	9	11	14	17	21	25		
<i>s</i>	8	10	13	16	17	18	19	24	30	36	46



COINDICIONES TÉCNICAS DE SUMINISTRO

Material		Steel
General requirements	Norma Standard	DIN 267-1
Gwint Thread	Tolerance	6g
	Norma Standard	DIN 13-15
Mechanical properties	Property class	5.6, 5.8, 8.8
	Norma Standard	DIN ISO 898-1
Tolerances	Product grade	A
	Norma Standard	ISO 4759-1
Finish and/or coating		<p><i>As processed from 8.8 class blackening (thermal or chemical)</i></p> <p><i>Limits for surface roughness are covered in DIN 267-2</i></p> <p><i>Limits for surface discontinuities are covered in DIN 267 - 19</i></p> <p><i>Requirements for electroplating are covered in DIN 267-9</i></p> <p><i>Requirements for hot dip galvanized are covered in DIN 267-10</i></p>
Acceptability		<i>Acceptance procedure is covered in DIN 267-5</i>