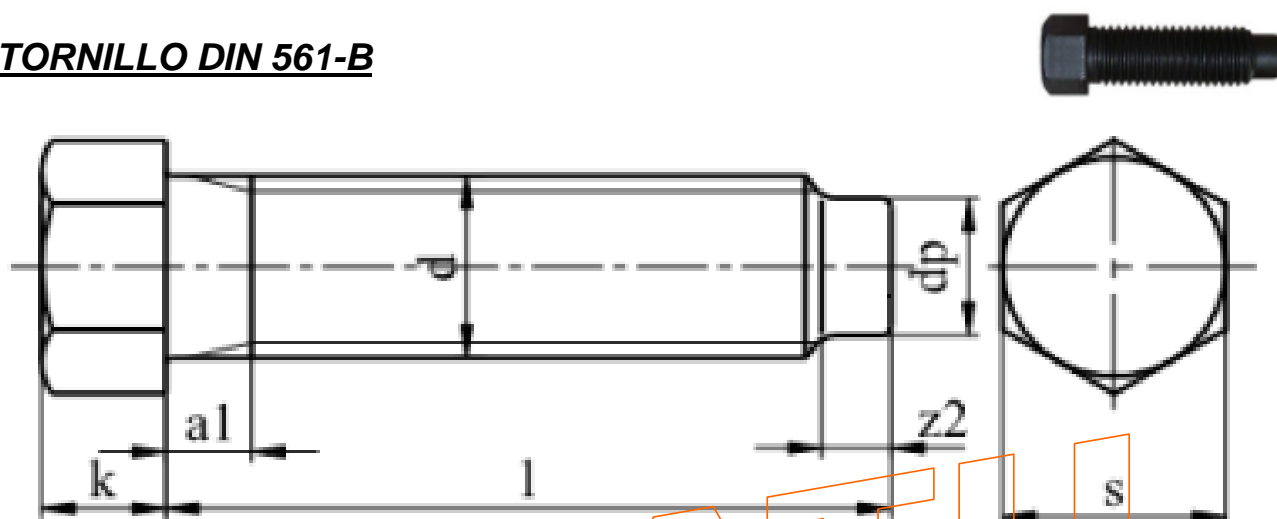


## FICHA TÉCNICA

### TORNILLO DIN 561-B



### DIMENSIONES

<i>d</i>	M6	M8	M10	M12	M16	M20	M24	M30	M36		
	-	-	-	-	-	-	M20x2	M24x2	M30x2	M36x3	
<i>P</i>	1	1,25	1,5	1,75	2	2,5	3	3,5	4		
<i>d<sub>p</sub></i>	<i>nom.</i>	4	5,5	7	8,5	12	15	18	23	28	
	<i>max.</i>	3,86	5,36	6,85	8,35	11,85	14,85	17,85	22,84	27,84	
	<i>min.</i>	3,68	5,18	6,63	8,13	11,58	14,58	17,58	22,51	27,51	
<i>z<sub>2</sub></i>	<i>nom=min.</i>	3	4	5	6	8	10	12	15	18	
	<i>max.</i>	3,25	4,3	5,3	6,3	8,36	10,36	12,43	15,43	18,43	
<i>k<sub>nom</sub></i>	5	6	7	9	11	14	17	21	25		
<i>s</i>	8	10	13	16	17	18	19	24	30	36	46
<i>a<sub>1 max</sub></i>	3	4	4,5	5,3	6	7,5	9	10,5	12		

**COINDICIONES TÉCNICAS DE SUMINISTRO**



<b>Material</b>		<b>Steel</b>
<b>General requirements</b>	<b>Norma Standard</b>	DIN 267-1
<b>Gwint Thread</b>	<b>Tolerance</b>	6g
	<b>Norma Standard</b>	DIN 13-15
<b>Mechanical properties</b>	<b>Property class</b>	5.6, 5.8, 8.8
	<b>Norma Standard</b>	DIN ISO 898-1
<b>Tolerances</b>	<b>Product grade</b>	A
	<b>Norma Standard</b>	ISO 4759-1
<b>Finish and/or coating</b>		<p><i>As processed from 8.8 class blackening (thermal or chemical)</i></p> <p><i>Limits for surface roughness are covered in DIN 267-2</i></p> <p><i>Limits for surface discontinuities are covered in DIN 267 - 19</i></p> <p><i>Requirements for electroplating are covered in DIN 267-9</i></p> <p><i>Requirements for hot dip galvanized are covered in DIN 267-10</i></p>
<b>Acceptability</b>		<i>Acceptance procedure is covered in DIN 267-5</i>